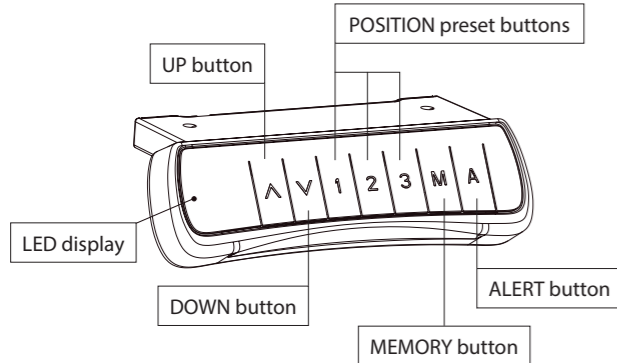


## HEIGHT CONTROL INSTRUCTIONS



### ADJUST HEIGHT

Press UP or DOWN button. Display shows the current height.

### MEMORY FUNCTION

Press UP or DOWN button to adjust the desk to the required height. Press MEMORY button to store the height. The display will show 5-. Now press a POSITION button to store the height on preset 1, 2 or 3. The display will show 5-1, 5-2 or 5-3. Press a POSITION preset button to adjust the desk to the saved height.

### ANTI-COLLISION SENSITIVITY

Press UP and DOWN buttons at the same time to adjust the sensitivity of the anti-collision system. 3 levels of sensitivity are available, low #-1, medium #-2 or high #-3.

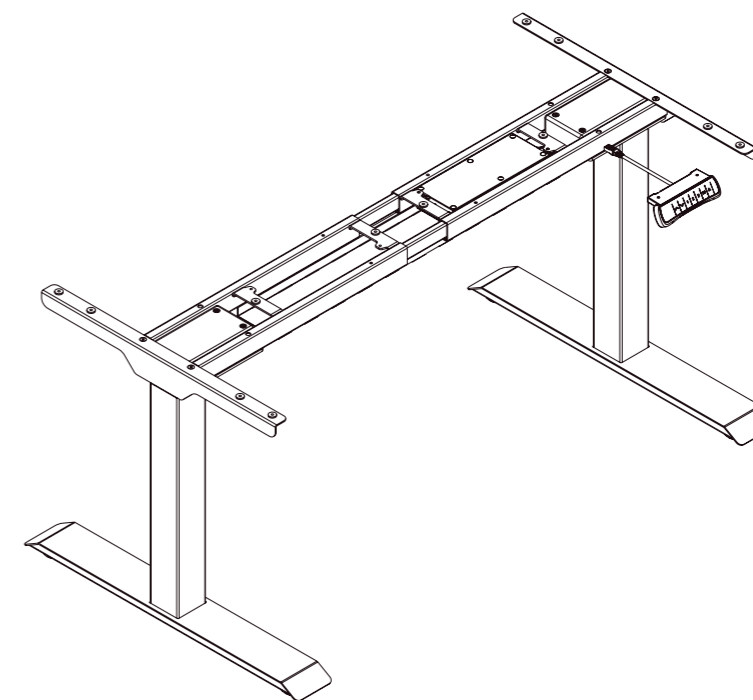
## TECHNICAL DATA

Column Number	3
Maximum Load	125kg
Maximum Speed	38mm/second
Input Voltage	100-240v
Lowest Position	580mm
Highest Position	1230mm
Desktop Size	Width 1100-1900 mm Depth 700 or 800mm
Duty Cycle	Continuous operation for 2 mins at most after pause for 18 mins
Operating Temperature Range	0-40°C

### REMINDER FUNCTION

Press ALERT button to activate. The display will show 00. Wait 2 seconds for the display to flash then press the UP or DOWN button. The screen will display :45 which is the default reminder duration of 45 minutes. Now press any button to save this setup, or wait 5 seconds and the system will save automatically. The timer will countdown to zero. During the countdown press any button to reset the countdown timer. When it reaches zero 00 the buzzer will activate with a 10 second tone. Within 10 seconds press any button to reactivate the countdown timer. If no button is pressed during 10 seconds there will be another reminder buzzer after 5 minutes. If no button is pressed during the second buzzer the reminder function will switch off automatically. Press and hold the ALERT button to switch off the reminder function. The display will show 0FF.

# 3 Stage Height Adjustable Desk (HAFS233) Assembly Instructions



## TROUBLESHOOTING

Symptom	Possible Cause	Remedy
1 No response from a long press of the DOWN button after power is connected.	Cables not connected properly.	Check connections and retry.
	Power supply off.	Check power supply.
	Other fault.	Contact your supplier.
2 Desk does not lift when up button is pressed.	Overloaded (maximum load 125kg including desktop).	Check and lighten load if necessary.
	Power or connection fault.	Check power supply and connections in Symptom 1.
	Other fault.	Contact your supplier.
3 Cuts out during use. Display shows 'E01' or 'E02'.	Duty cycle exceeded 2 minutes on - 18 minutes off.	Wait 30 minutes for the motors to cool and retry.
	Other fault.	Contact your supplier.
4 Desk will not go high enough or low enough.	Factory reset required.	Press 'M' and '3' buttons together for more than 3 seconds and wait for 2 long beeps.
	Other fault.	Contact your supplier.
5 Display shows #5f	Reset required.	Press DOWN button until desk reaches it's lowest position and rebounds to stop.

## SAFETY

### Assembly

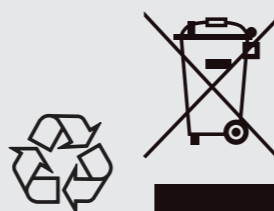
- Only to be assembled by a competent person - check carefully for complete and correct assembly before use.
- Dispose of packaging in an environmentally-friendly manner. Recycle cardboard and paper.
- Keep plastic and small parts out of the reach of children. Danger of suffocation/choking.

### Product care

- Unplug before servicing and cleaning.
- Wipe surfaces with a damp microfibre cloth - do not spray cleaner near electrical parts or connections.
- Do not use chemical or abrasive cleaners.
- Do not leave work surface wet.
- Use a drinks coaster to prevent marks.
- Use a mouse mat to prevent abrasion of the work surface.

### End of life disposal

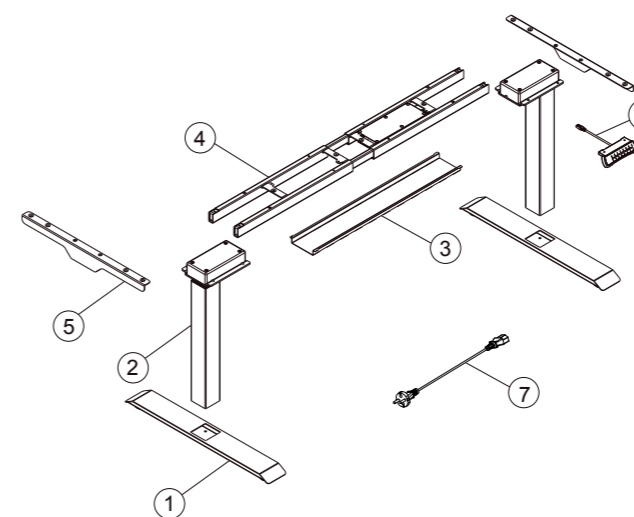
- This product must be recycled in accordance with WEEE directives.



## UNPACKING INSTRUCTIONS

Carefully open the carton, and lay out the parts on a protective surface to avoid damage. Check pack contents against the parts list to ensure all components have been received. Do not use damaged or defective parts. Carefully read all instructions before starting assembly of the desk.

## PARTS OVERVIEW



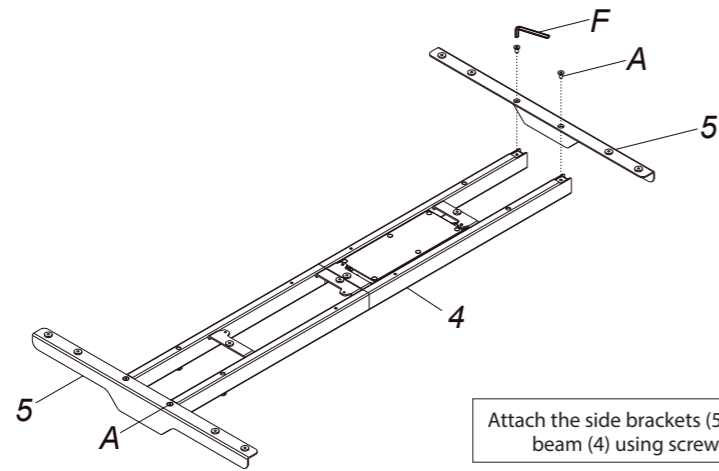
## PARTS LIST

Part	Description	Qty	Part	Description	Qty
1	Feet	2	A	M6	4
2	Lifting Column	2	B	M6	4
3	Cable Management Tray	1	C	M6	8
4	Supporting Beam w/ Control Box	1	D	M6	12
5	Side Bracket	2	E	ST4.2	16
6	Hand Switch	1	F	Allen Key 4mm/5mm	1
7	Mains Power Lead	1			

**STEP 1** Install the side brackets (5).

A  x4

F  4mm



**TOP TIP**  
For each component, always start all screws in their threads before tightening any screw fully.

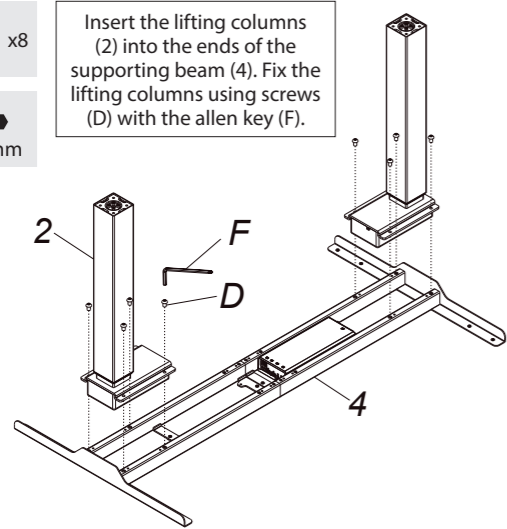
Attach the side brackets (5) to the ends of the supporting beam (4) using screws (A) with the allen key (F).

**STEP 2** Install the lifting columns (2).

D  x8

F  4mm

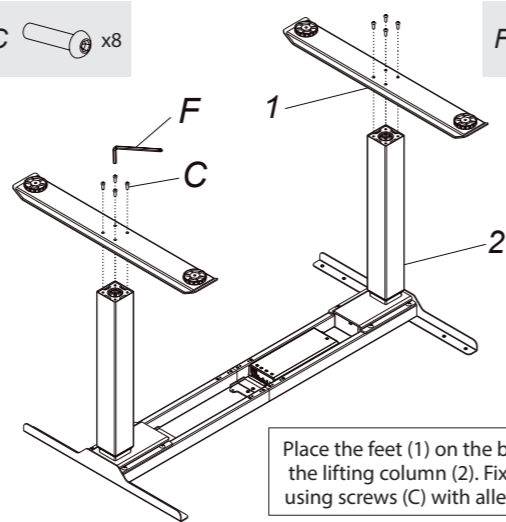
Insert the lifting columns (2) into the ends of the supporting beam (4). Fix the lifting columns using screws (D) with the allen key (F).



**STEP 3** Install the feet (1).

C  x8

F  4mm



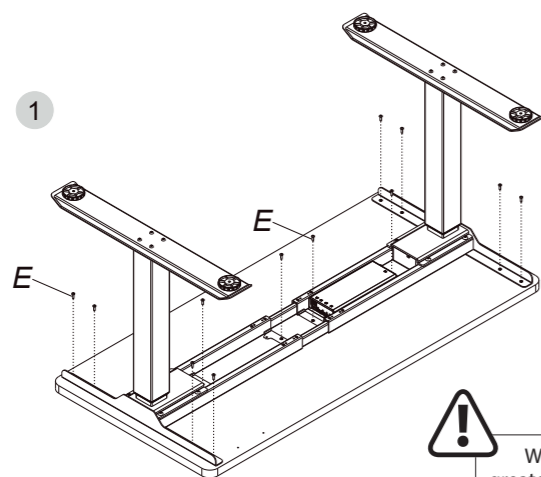
Place the feet (1) on the bottom of the lifting column (2). Fix the feet using screws (C) with allen key (F).

**STEP 4** Install desktop.

E  x12



1

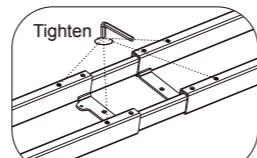
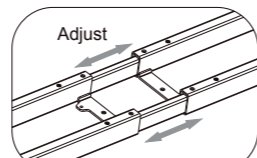
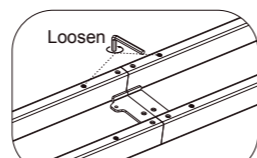


The expansion distance of the supporting beam can be adjusted according to the actual use.

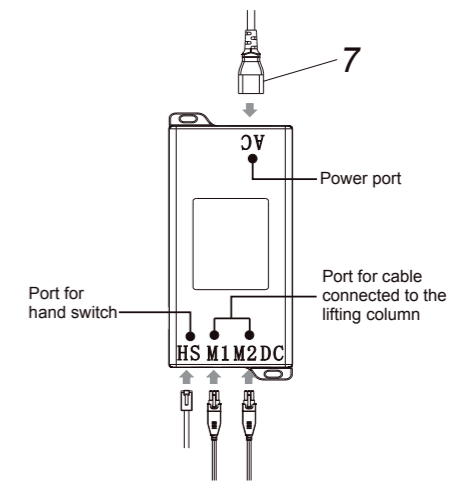
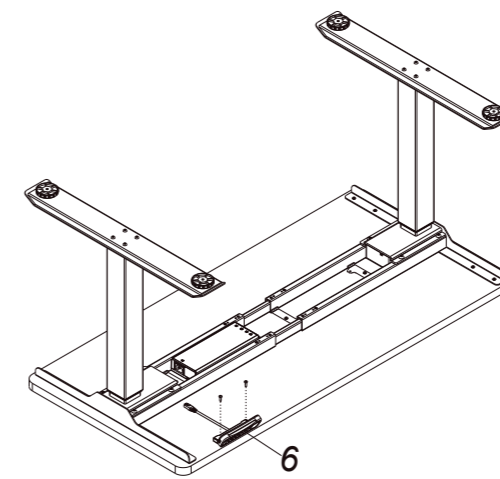


When the supporting beam is greater than 1720mm, the installation method is as Method 2 in Step 6.

2




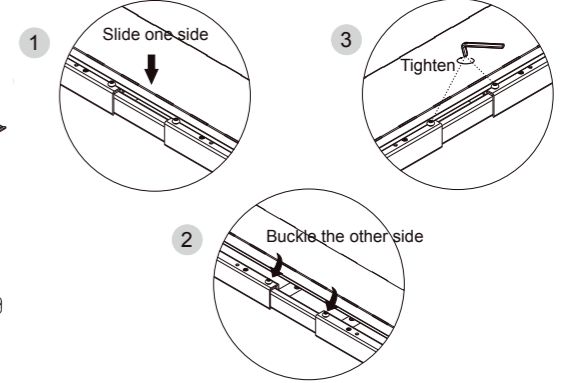
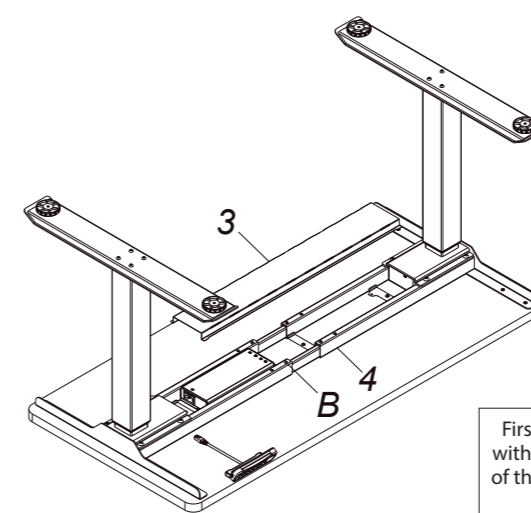
**STEP 5** Install the control panel.



**STEP 6A** Install the cable management tray (Method 1)

B  x4

F  4mm




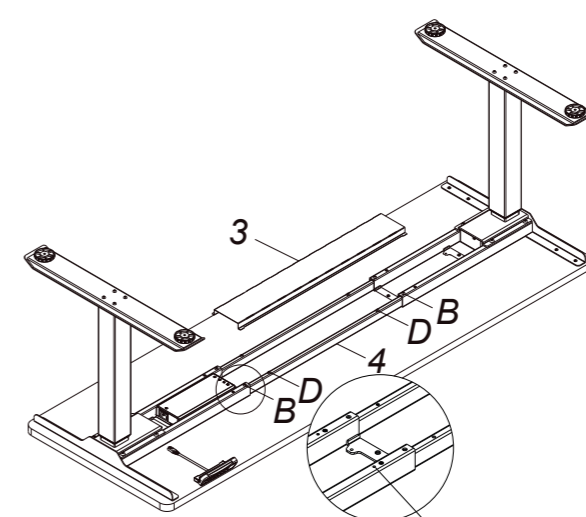
Firstly, rotate the screws (B) incompletely into the supporting beam (4) with allen key (F), which means do not tighten them. Next, slide one side of the cable management tray (3) into the screws (B), then the other side. Finally, tighten the screws (B) with allen key (F).

**STEP 6B** Install the cable management tray (Method 2)

B  x4

D  x4

F  4mm



When the supporting beam stretches over 1720 mm, the cable management tray needs to be mounted on the middle of the supporting beam.

Do not stretch the support beam beyond this hole